

WELDER'S QUALIFICATION TEST CERTIFICATE

According to EN ISO 9606-1: 2017



Designation(s): "EN ISO 9606-1", 142", "T", "BW", "FM5", "S", "t2, D114.3", "H-L045", "sl"

Manufacturer WPS No: 01/26	Examiner or Examining body: EUROCERT SA
WPAR No.: 10.24.0601.01	Reference No: 10.24.0601.02 WPQ Rev 00
Welder's Name: KELESIDIS STAVROS	
Identification: A02404675	
Date and Place of Birth: 03/05/1999, VEROIA GREECE	
Employer: KS CONSTRUCTION GROUP IKE	
Code / Testing Standard: EN ISO 9606- 1:2017	
Job / Knowledge: Acceptable / Not Tested (Delete as necessary)	

	Test Piece	Range of Qualification
Welding Process (es)	142	142
Transfer mode	-	-
Product Type	T	P, T
Type of weld	BW	BW, Branch ≥ 600
Parent Material group (s)/ subgroups	Group 8.1 (304L)	-
Filler material group (s)	FM5	FM5
Filler material / Designation	S	S, M
Shielding Gas/Flux	EN 14175 II	-
Auxiliaires	-	-
Type of current & polarity	DC (-)	-
Material thickness (mm)	2 mm	
Deposited thickness (mm)	2 mm	2 mm to 4 mm
Outside pipe diameter (mm)	114.3 mm	≥ 57.15
Welding Position	H-L045	PA, PC, PE, PF
Weld details	-	-
Multi-layer/ single layer	sl	sl

Type of test	Performed and accepted	Not tested
Visual	VT/T/25/307	-
Radiographic Testing	RT/T/25/451	-
Penetrant Test	LPT/T/25/261	-
Bend test	BT/T/25/046	-
Tensile test	TT/T/25/030	-
Macroscopic	Macro/T/25/227	-

Revalidation 9.3 a)	Valid Until 08-01-2029
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Revalidation 9.3 b)	Valid Until
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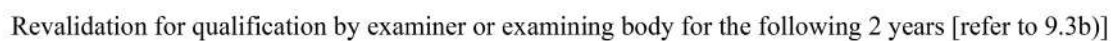
Examiner or Test Body: **P.TERZIS**
EUROCERT S.A.

Date of Welding: **22/12/2025**

Date of Issue: **08/01/2026**

Location: **METAMORFOSI GREECE**

Revalidation 9.3 c)	Valid Until -
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Confirmation of the validity by employer/ welding coordinator/ examiner or examining body for the following 6 months [refer to 9.2)]

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